



Fish Glue

CO-LA0150

Properties

An organic fish glue with high initial tackiness. Once coated and allowed to dry, High Tack Fish Glue has excellent remoistening properties. This allows for easy re-activation of adhesive by water at a later time for bonding. High Tack Fish Glue has good solvent and heat resistance but poor water resistance.

Color	Light Caramel
Temperature Range	-30°F to +500°F
Time to Tack	1 Minute
Open Time	1.5 to 2 Hours
Viscosity	Medium brush on (4000 cps)
Storability	Excellent (Freeze-Thaw Stable)
Flammability	Non-Flammable
Shear Strength	3200 PSI with 50% wood failure (ASTM D 905)

Cold Bonding - While adhesive films are still wet materials should be bonded and maintained under pressure until adhesive sets. Suggested clamping time for wood, 12 hours.

Re-activation - Surfaces coated with High Tack Fish Glue and allowed to dry may be readily re-activated by a light coat of water. The remoistened surface develops immediate tack and may be bonded to many surfaces including steel, glass and wood.

Adhesive Additive - Gummed paper tape - It is recommended that 10% be added to the basic adhesive formulation to obtain maximum tack retention and cold water remoistening properties. A 5% addition would be a minimum recommendation.